

## CLASSIC AUTOSET

# Fully automatic dowel drilling machine

*for drawers, cabinets, rails etc.*

- ▼ Automatic setup in less than 60 seconds.
- ▼ 3 working stations
- ▼ Ideal for flexible production
- ▼ Memory up to 99 different programs
- ▼ Fully automatic
- ▼ CE certified
- ▼ Maximum operator safety

When developing and designing the Classic Autoset, we have called on the knowledge and experience of four generations, to create the mechanical flexibility and individualism in the production method.

The Classic Autoset has a simple and operator friendly design, ensuring extremely high up times in the production.

Classic Autoset is simply built to last

The Classic Autoset with grooving unit is an efficient and reliable, Danish made fully automatic dowel drilling machine for drawer fronts with blind grooves. It has fully automatic setup through the touch screen with a memory of up to 99 different programs which can be extended if needed.

Automatic setup time is reduced to less than 60 seconds.



**CLASSIC AUTOSET****Fully automatic Dowel Drilling Machine****TECHNICAL DATA****SUBJECT**

Capacity  
Length of items, max.  
Length of items, min.  
Width of items, max.  
Width of items, min.  
Drilling depth, max.

**SPECIFICATION**

1,200/900 items per hour  
according to task  
according to task  
according to task  
according to task  
100 mm

**Options:**

- Trim saws
- Automatic dowel insert
- Unit for doing blind grooves.
- Customer requests

**Main features are:**

- Automatic setup with a precision of 1/10 mm within 60 seconds.
- Servo motors for automatic positioning each unit.
- Unique for just in time production.
- Three working stations.
- Touch screen.
- Maximum operator safety.
- Built to last.
- CE certified.

**Example of a full working cycle:**

1. Call the program.
2. Change drills if needed.
3. Start the machine.
4. Work piece is automatically pushed to first working station, clamped and drilled.
5. Then automatically moved to second working station where remaining drillings are made.
6. Moved again to third station where blind groove is made.
7. When finished – the work piece is automatically returned to operator next to the main machine.

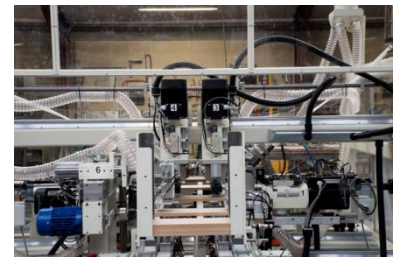
The Classic Autaset always works with three working stations simultaneously, ensuring a high capacity.



Feeding System



Inside the machine



Production run

**MODELS**

Autaset 3000,  
Autaset BASP 3000,  
Classic Autaset (Drawer Machine)

**DISTRIBUTOR**